



Dart Aerospace Ltd.  
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Canada

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002606

**D169-841-015**  
**Job Sheet 174539**



**Part No:** D169-841-015

**Job Qty:** 1 ea

**Part Name:** AW169 Lower Cutter



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 3/16/18

**Job Tracking No:**

**Due Date:** 4/30/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** URF 16-692 DWG REV D IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B 15.07.03 AS  
PER CHG002 ecn15-595 DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  | 4/30/18    | 4/30/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | APR 18 2018 |
| 100   | DC                 | 1 pcs | 4/30/18    | 4/30/18  | 0.00      | 0.00    | DC                    |           | APR 18 2018 |
| 110   | Packaging          | 1 pcs | 4/30/18    | 4/30/18  | 0.00      | 0.00    | Packaging1-2          |           | Smf         |
| 120   | QC                 | 1 pcs | 4/30/18    | 4/30/18  | 0.00      | 0.00    | QC4                   |           | Smf         |
| 130   | Packaging          | 1 pcs | 4/30/18    | 4/30/18  | 0.00      | 0.00    | Packaging1-2          |           |             |
| 140   | QC21-FG            | 1 Ea  | 4/30/18    | 4/30/18  | 0.00      | 0.00    | QC21                  |           |             |

Part Op 100 - "Photocopy bluefiles per D169-841 Cable Cutter System and create labels per 6F9540V00231 CHG002"  
Descriptions: 130 - Identify and pack for shipping as per PPP D169-841-015

DAS  
21  
3:20

APR 19 2018

### Job BOM

| Part / Item   | Component Name        | Quantity      | Operation             | Container |
|---------------|-----------------------|---------------|-----------------------|-----------|
| D4842-041     | Lower Cutter Assembly | 1 Ea (1 ea)   | 90-Start up Operation | 5041259   |
| MS21042L08    | Nut                   | 5 Ea (5 ea)   | 90-Start up Operation | 5044234   |
| MS27039-08-24 | Screw (MS27039-0824)  | 5 Ea (5 ea)   | 90-Start up Operation | 5054100   |
| NAS1149FN832P | Washer                | 10 Ea (10 ea) | 90-Start up Operation | 5020604   |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D4842-041      | 1        | 2         | 0         |
|                       | MS21042L08     | 5        | 2,667     | 0         |
|                       | MS27039-08-24  | 5        | 74        | 0         |
|                       | NAS1149FN832P  | 10       | 4,147     | 0         |

### Part Specifications

Specifications could not be found.

Plex 3/16/18 3:02 PM Dart.Gagnon.Michelle



**Container No: S062462**



**Part: D169-841-015**

**Job No: 174539**

**Serial No/Batch: S062462**

**Revision:**

**Inspector:**

**Dart Aerospace Ltd.**  
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**Date: 04/18/18**